

## JOB #1 Repair Type 1 Seal with Gland Plate and Drive Collar



Used Seal



New Carbon Seal Face, New Bellows Rubber  
Ultra-sonic Clean all SS Parts  
New SS Set-screws in Drive Collar  
New Tungsten Carbide Seat with Slot  
Install New SS Pin in Gland Plate  
Manufacture New Gland Plate Gasket

## JOB #2 Repair 4 Inch Type 2 Seal Assembly



Seal as Received



New Tungsten Carbide Rotary Face  
New Rubber Bellows  
Clean, Lap & Polish Tungsten Carbide Seat